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Lecture 2. Basics Of Metal-Casting 2.1. Casting MethodsLecture 2. Basics Of Metal-Casting 2.1. Casting Methods Metal Casting Process Begins By Creating A Mold, Which Is The 'reverse' Shape Of The Part We Need. The Mold Is Made From A Refractory Material, For Example, S Apr 2th, 2024Metal Casting Processes - IIT Guwahati1. J S Campbell, Principles Of Manufacturing Materials And Processes, Tata McGraw Hill, 1995. 2. P C Pandey And C K Singh, Production Engineering Sciences, Standard Publishers Ltd., 2003. 3. S Kalpakjian And S R Schmid, Manufacturing Processes For Engineering Materials, Pearson Education, 2009. 4. E. Mar 11th, 2024Ch11 Metal Casting Processes6 The Major Features Of Sand Molds Are Described Next (Fig. 11.3): 1. The Flask Which Supports The Mold Itself. Two-piece Molds Consist Of` A Cope On Top And A Drag On The Bottom; The Seam Between Them Is The Parting Line. 2. A Pouring Basin (or Cup), Into Which The Molten Metal Is Poured. 3. A Sprue, Through Which The Molten Metal Flows Do Feb 27th, 2024.

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Multiple-Use-Mold Casting Processes Metal, So Most Molds Are Limited To Low Melting Temperature Metals And Alloys. ... (Adapted From Metals Handbook, 9th Ed., Vol 15, P. 287, ASM International, Metals Park, OH.) ME-215 Engineering Materials And Processes Feb 15th, 2024.

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