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Valve And Injector Adjustment With VEB D12, D12A, D12B, D12CVolvo Trucks North America, Inc. Date Group No. Page TSI 7.2004 214 019 7(11) Intake Valves, Adjustment 10 W2004459 With Engine Cold (140 F Or Less), Adjust Valve Clearance To 0.2 Mm (0.008 In.). Hold Adjusting Screw In Place And Torquetighten Lock Nut To 38 ± 3 Nm (28 ± 2 Ft-lb). Note: Mark Each Valve Rocker Lever As You Adjust It To May 2th, 2024ValveandInjectorAdjustment WithEPG D12, D12A, D12B, D12CClearance For Exhaust To 0.5 Mm (0.020 In.). Hold Adjusting Screw In Place And Torquetighten Lock Nut To 38 ± 3 Nm (28 ± 2 Ft-lb). Note: Mark Each Valve Rocker Lever As You Adjust It To Know Which Valves Have Already Been Adjusted.

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