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2019 V1.0 Page 7 Of 7 FIG 3: Fanuc 31i Model B Parameter Output A FIG 4: Fanuc 31i Model B Parameter Output B HSSB If Your Machine Has A PC That Is Connected To The Controller Via HSSB Or You Use HSSB Features Of Jan 2th, 2024 FANUC COMMUNICATIONS PARAMETERS - CNC Szerviz FANUC 0T & FANUC 0M COMMUNICATIONS PARAMETERS TVON = 0 ISO = 1 I/O = 0 (if Using Port 1), I/O = 2 (if Using Port 2) PWE = 1 TAPEF = 0 CNC Parameter Port 1 (M5) Port 2 (M74) 0002 1xxxxxx1 - - 0050 - - 1xxxxxx1 0038 01xxxxxx Xx01xxxx 0552 10 - - 0253 - - 10 Punching Procedure Punch NC Par May 15th, 2024.

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