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Place~"on Top Of The Weld And Moved Along Its Length, Fig. A-g. B. For Welds Not Ground Smooth The Transducer Is Placed Alongside And Not Quite Parallel To The Weld And Moved Along The Length, Fig. A-10. The Entire Weld And Heat Affected Zone Should Be Scanned. The Weld Should Be Inspected From Both Sides Of One Surface. May 8th, 2024

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Figure 1. Basic Ultrasonic Weld Testing Scheme. The Weld. It Is Believed That The Flattest Possible Testing Angle Should Be Used. The Basic Reason For This Choice Is The Fact That Typical Production Defects Tend To Be Per-pendicular To The Plate S Feb 10th, 2024

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