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Hydrel(R) Injection Molding Guide Defects In The Molding Or Extrusion Occur If The Moisture Content Is Less Than 0.10%, The Maximum Moisture Specification For All Injection Molding Grades Of Hydrel®. When Dry Polymer Is Subjected To 50% Relative Humidity, 0.10% Moisture Increase Occurs In About 2 Hr, Whereas At 100% Relative Humidity, It Occurs In Less Than 1 Hr (see Figure 5). 4th, 2024.

Metal Injection Molding DESIGN GUIDE - FacFox Most Parts: • Lengths Less Than 3 Inches • Wall Thickness From 0.04 To 0.12 Inches • Weights Under 60 Grams • Volumes Of 100.000 > 100.000.000 Annually Part Consolidation Fig. 1 Illustrates The Conversion Of A Four Component Assembly Into One MIM Component. This Eliminates Three Assembly Steps And Related Costs, Plus Reduces 6th, 2024

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