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And For Trouble-free Operation Of The Machine. In  
Addition To This Manual, You May Also Refer To The  
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Amada's Policy Is One Of Continuous Development Of Each Type Of ---machine, This Manual, Though Completely Up To Date When Issu 3th, 2024

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G93 -Offset-1 [OFS-1] 34 G94-Offset-2 [OFS-2] 35  
G73-Symmetry 37 M FUNCTION CODES 39 MOO —  
Program Stop 39 M01 — Optional Stop 39 M08, M09 —  
Beginning And End Of Punchingcompletion Signal

Delay 40 M80, M81-Work Chute Open And Close 40  
M690, M691 — Press Air Blow And Press Air Blow  
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Www.amada.com Amada America, Inc. Specifications  
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