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Liner, To The Innermost Carcass Ply. The Carcass Plies Are Placed On The Drum One At A Time, After Which The Beads Are Set In Place And The Plies (reinforcing Layers Of Cord And Rubber) Are Turned Up Around Them. At This Stage The Belts And Tread Rubber Are Added. 9. Lubricating Involves Preparing The Uncured (green) Tire For Curing. The Green Feb 6th, 2024

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