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Choosing Cutting Parameters/Calculating Cutting Speed And ...Table 4 - Working Diameter For Toroid Tools Insert Diameter "D" 0.375 0.500 0.625 0.750 1.000 1.250 Depth Of Cut Dw Working Diameter (inch) Actual Cutting Diameter Of Toroid Inserts 0.020 0.260 0.385 0.465 0.544 0.696 0.845 0.050 0.325 0.450 0.541 0.630 0.800 0.964 0.075 0.354 0.479 0. Mar 1th, 2024

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