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Machining Aluminum Alloy Machining SolutionsTKF-AGT Conventional A Chip Control Improved S1 S CW RE RE CDX D1 LE  $\pm 0.03$  W1 F (mm/rev) 0.05 0.10 0.15 0.20 3 4 5 2 1 Ap (mm) TKF-AGT TKF-NB TKF-AS 0

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Universal Machining Center For 5-axis Machining Rapid Motion Speed X-Y-Z Axis 50 M/min Max. Rotational Speed B-axis 50 Rpm Max. Rotational Speed C-axis 100 Rpm Max. Feed Force X Axis 5000 N Max. Feed Force Y Axis 5000 N Max. Feed

Force Z Axis 5000 N Max. Acceleration X-Y-Z Axis 6 M/s<sup>2</sup> Tilting Table Clamping Ar May 10th,

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Maverick N.B: These Instructions Should Be Used In

Conjunction With Workshop Manual. 1. After Raised

Suspension System Has Been Fitted, And While Vehicle

Is On A Flat Surface Mark The Vertical Through The

Centre Of The Front Original Bush At 90° To The

Horizontal Line On Each Leading Arm. Refer Fig .1 Feb

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