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MIG Gun Nozzle Size Inside Diameter (Wire Size, Inches) Minimum Suggested Flow

(1) Typical Flow Setting Maximum Suggested Flow (2) 3/8 Inch (0.023-0.030) 15 CFH  
18-22 CFH ~ 30 CFH 1/2 Inch (0.030-0.045) 18 CFH 22-27 CFH ~40 CFH 5/8 Inch  
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