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CNC Sinker EDM S-EDM CNC • Z-EDM

Operation Manual Optional Configuration: ATC 4, 6 Or 16 Tools C-axis (orbital Head 3R Or EROWA) Oil/air Cooling Magnetic Table Electrical Handwheel (MPG) Specifications S-EDM CNC • Z-EDM 3025 4030 5847 6050 8050 13070 20070 30070 12 X 10" 16 X 12" 23 ... Feb 7th, 2024

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Review On Process Parameter Of EDM & Micro EDM

3. Kanlayasiri K, Boonmung S(2007), Effect Of Wire EDM Machining Variable On Surface Roughness Of Newly Developed DC53 Die Steel. Journal Of Material Processing Technology, 459-464
4. Tsai.k, Wang P(2001) Predictions On Surface Finish In Electrical Discharge Machining Based Upon Neural Ne May 5th, 2024

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81 4 System 3R – Automation Machine Cost Per Hour 90 90 90 Number Of Machines
1 1 1 Unmanned Machine Capacity Per Working Day – – 10 Working Hours Per Day 8
8 8 Set-up Time Per Day 2 1 1 Rejection 3 2 1 Unproductive Downtime Per Day 0.5

0.5 0.5 Working Days Per Week 5 5 5 Working Weeks Per Year 46 46 46 Machine
Investment 400,000 400,000 400,000 3Reference System Investment - 35,000
50,000 Apr 7th, 2024

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